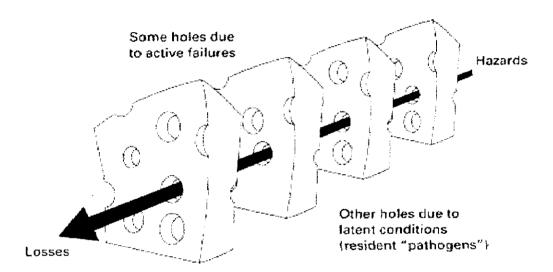
James Reason's Model.



Successive layers of defences, barriers and safeguards